



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE703A94-1130-01-01

Job Sheet 197478



Part No: RBE703A94-1130-01-01

Job Qty: 18 pcs *17 MLL*

Part Name: Immobilizing Clip Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/9/19

Job Tracking No:

Due Date: 9/2/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.08 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Small Fab - 1	18 pcs	9/2/19	9/2/19	0.00	18.00	Small Fab - 1		<i>MLL</i>
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
130	QC 5	18 pcs	9/2/19	9/2/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
140	Packaging 3-1 - Stock - B4B	18 pcs	9/2/19	9/2/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



Container No: S219429



Part: RBE703A94 - 1130 - 01 - 01

Job No: 197478

Serial No/Batch: S219429

Revision: K

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/03/19

DA:
OCT 03 2019 40
9-89

Plex 7/9/19 9:31 AM Dart.lajeunesse.marie

				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150	QC 21 - SA	18 pcs	9/2/19	0.00	0.00
				QC 21 - SA - 21	DMS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-39

DMS

GA133

OCT 04 2019

Part Op 120 - (Small Fab) Assemble as per DWG. Sheet 2
 Descriptions: 130 - (QC5- Inspect part completeness to step on W/O)
 140 - (Identify as per dwg & Stock Location: _____)
 150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90353A217	Pan Head Machine Screw M4 x 0.7mm x 20mm	36 Ea (2 ea)	120-Small Fab - 1	5172723
91166A270	Washer, M8	72 Ea (4 ea)	120-Small Fab - 1	5203974
91595A112	Dowel Pin ØM3 x 12mm	36 Ea (2 ea)	120-Small Fab - 1	5122134
98296A881	Roll Pin Ø1/8 X 3/4	36 Ea (2 ea)	120-Small Fab - 1	F A B P L A - 33
RBE703A94-1130-01-03	Bottom Fixture 1	18 pcs (1 ea)	120-Small Fab - 1	515163383
RBE703A94-1130-01-05	Fixture Handle	36 pcs (2 ea)	120-Small Fab - 1	5169494
RBE703A94-1130-01-07	Handle Stud	36 pcs (2 ea)	120-Small Fab - 1	5184003
RBE703A94-1130-01-09	Bottom Fixture 2	18 pcs (1 ea)	120-Small Fab - 1	5181351
RBE703A94-1130-01-11	Angle Indicator	18 pcs (1 ea)	120-Small Fab - 1	51517786
RBE703A94-1130-01-13	Compression Spring Ø1.25mm x 11.25mm OD x 44.5mm	36 pcs (2 ea)	120-Small Fab - 1	515173002

194 5186809

12239

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-Small Fab - 1	90353A217	36	88	0
	91166A270	72	75	0
	91595A112	36	73	0
	98296A881	36	141	0
	RBE703A94-1130-01-03	18	7	0
	RBE703A94-1130-01-05	36	36	0
	RBE703A94-1130-01-07	36	38	0
	RBE703A94-1130-01-09	18	8	0
	RBE703A94-1130-01-11	18	23	0
	RBE703A94-1130-01-13	36	36	0
Part Specifications				
Specifications could not be found.				

Plex 7/9/19 9:31 AM Dart.lajeunesse.marie



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QS1042)			
Description Work Order Deviation		Disposition					
Root Cause		FAULT CATEGORY					
Operator ☐		Contamination ☐		Power Loss/Surge ☐		Positioned Wrong ☐	
Manufacturing Process ☐		Misaligned/off center ☐		Folio/Program ☐		Outside Tolerance ☐	
Equip/Tooling ☐		BOM/Route ☐		Grain Direction ☐		Drawing ☐	
Handling/Preservation ☐		Broken/Damage/Defect ☐		Weld ☐		Finish ☐	
Material ☐		Incomplete/Unclear Instructions ☐		Wrong Stock Pulled ☐		Part Lost/Missing ☐	
Product Improvement ☐		Drill Holes ☐		Out of Sequence ☐		Misread ☐	
Process Improvement ☐		Fit/Function ☐		Off-set/Set-up ☐			
Human factors ☐		Other/Details: _____					

Completed By

Lead hand / Supervisor

QC / QA Coordinator